1. Turn the Power Switch Off at the rear of the Printer.
   ※ **The images shown in this manual are of SLP-DX420 which has the same replacement steps as TPH.**

Power Switch
Off

2. Pull the cover levers on both sides to open the cover.
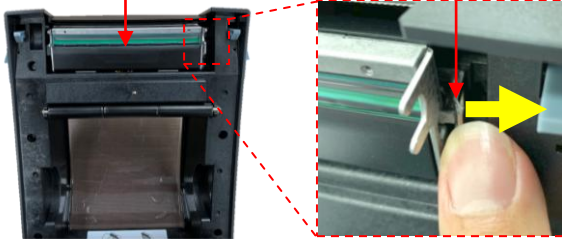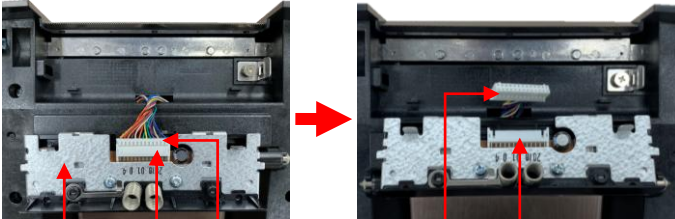
Cover Lever

3. Use your finger or tweezers to push the Hook TPH R in the direction indicated by the yellow arrow to remove the TPH.
   ※ **Take care to avoid injury by the parts around the area.**

TPH　　　Hook TPH R

4. Remove the TPH Connector and Wire Connector on the back of TPH.
   ※ **Take care to avoid injury as the connectors are tightly attached.**
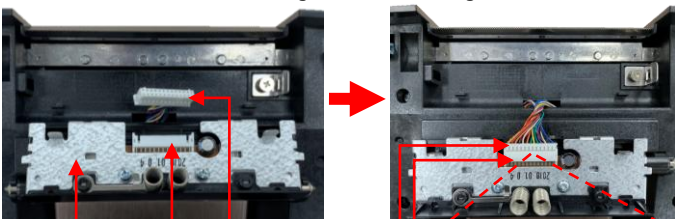
Wire Connector
TPH　　　TPH Connector

5. Assemble the TPH Connector and Wire Connector of a new TPH while ensuring they match direction.
   ※ **Make sure that the connector is inserted all the way in.**
   ※ **If the connector is placed incorrectly, it may be damaged.**
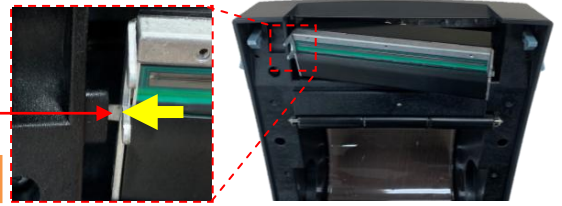   ※ **Avoid contact with the TPH Heating Line as it can damage the TPH.**

Wire Connector
TPH　　　TPH Connector
※ **Place it to match the**
TPH Heating Line

6-1. Place the left hook of the TPH on the hole and adjust it as shown in the image.
   ※ **Avoid contact with the TPH Heating Line as it can damage the TPH.**

Hook

6-2. Place the 2 springs of the back against the boss and push the Cover TPH to attach the right hook to the HOOK TPH R.
   ※ **If the hook and TPH R cannot be assembled correctly, check the attachment of the boss and springs.**
   ※ **Take care to avoid injury by the parts around the area.**
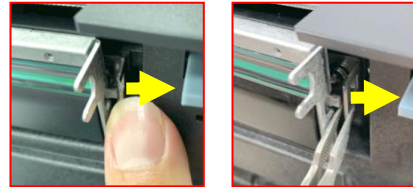   ※ **Avoid contact with the TPH Heating Line as it can damage the TPH.**

Boss
Spring
Cover TPH

* **Use your fingers or tweezers to pull the Hook TPH R in the direction indicated by the yellow arrow if it is too hard to assemble the hook.**
   ※ **Take care to avoid injury by the parts around the area.**

7. Push the COVER-TPH 2-3 times to make sure it is mounted correctly.
   ※ **Check the spring's elasticity.**
   ※ **Avoid contact with the TPH Heating Line as it can damage the TPH.**

8. Load the media and close the cover.

Media

9. Turn on the power switch on the back of printer and perform Self-test to check the printing quality.

On
Power Switch

※ Refer to the User Manual for how to load media and perform Self-test.